

F-8140

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## Abstract

Method for forming a rubber strip which enables a wider rubber of small thickness without lowering an extruding speed and enables to reduce a building cycle time, thereby increasing the efficiency of tire manufacturing.

5 Temperatures at a main-part casing 11, a screw shaft 12 and a head region included with the die 13 are controlled to be different from each other in a manner that: the temperature as controlled in the main-part casing 11 is higher than that in the screw shaft 12, and the temperature as controlled in the head region is higher than that in the main-part casing 11, when

10 continuously extruding a rubber material in a form of a ribbon in forming a rubber strip 1.